



**APPENDIX
CLEAN AMENDED CLAIMS**

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WHAT IS CLAIMED IS:

1. A moldable composite material, comprising:
a batting layer of nonwoven batting material, the nonwoven batting material including low melt temperature fibers and high melt temperature fibers;
a cushion layer of nonwoven cushion material having a first side disposed adjacent to said batting layer and a second side disposed opposite to said batting layer, the nonwoven cushion material including cushion fibers;
a face textile disposed adjacent to the second side of said cushion layer;
an adhesive adhering said face textile to said cushion layer;
wherein at least a portion of the cushion fibers in said cushion layer interlace with the nonwoven batting material of said batting layer.
2. The moldable composite material according to claim 1, wherein the low melt temperature fibers and the high melt temperature fibers of the nonwoven batting material, the cushion fibers of the nonwoven cushion material, the face textile, and the adhesive are all of the same chemical nature.
3. The moldable composite material according to claim 1, wherein the low melt temperature fibers and the high melt temperature fibers of the nonwoven batting material, the cushion fibers of the nonwoven cushion material, the face textile, and the adhesive are all formed of the same material selected from the group consisting of: polyolefin and polyester.
4. The moldable composite material according to claim 1, wherein the low melt temperature fibers comprise between about 50% to about 85% of the total weight of said batting layer of nonwoven batting material.
5. The moldable composite material according to claim 1, wherein the low melt temperature fibers comprise about 70% of the total weight of said batting layer of nonwoven batting material.
6. The moldable composite material according to claim 1, wherein the high melt temperature fibers comprise between about 15% to about 50% of the total weight of said batting layer of nonwoven batting material.
7. The moldable composite material according to claim 1, wherein the high melt temperature fibers comprise about 30% of the total weight of said batting layer of nonwoven batting material.
8. The moldable composite material according to claim 1, wherein the batting layer is from about 4 mm thick to about 30 mm thick.

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Inventor(s): David E. Wenstrup

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9. The moldable composite material according to claim 1, wherein the cushion layer is from about 0.5 mm thick to about 3 mm thick.

10. Canceled

11. The moldable composite material according to claim 1, wherein said nonwoven batting material is cross direction laid and said nonwoven cushion material is machine direction laid.